

SPLIT

DART AEROSPACE LTD	Work Order:	22290
Description: Cam Lock Shaft	Part Number:	D3372-5
Dwg: D3372 Rev. A page 6	Qty:	12 50
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	05.03.02	50
2	MC	Turn as per Folio FA497 and Dwg D3372 Material: AISI 303 SS Round Bar Ø0.375 (M303R.375) Identify for D3372-5 Batch: M16656	JA	05.03.02	50
3	QC2	Inspect parts as they come off the CNC machine	JA	05.03.02	50
4	MV	Machine D3372-5 as per Folio FA497 and Dwg D3372 Identify as D3372-5	BE	05.03.10	12
5	QC2	Inspect parts as they come off the CNC machine	BE	05.03.10	12
6	QC8	Second check	JK	05.03.10	12
7	MV	Deburr	BE	05.03.11	12
8	QC5	Inspect work to Step 7	SB	05.03.11	12
9	ST	Identify and Stock	SB	05.03.11	12
10	AC	Cost / part 2.26	SAC	05/03/14	12
11	DC	Close W/O 2.26 Inspect Level 21	JA	05.03.18	12

Rev	Date	Change	Revised By	Approved
A	05.01.18	New issue	KJ/JLM	JA

RELEASED
05.03.18



